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BELT SANDER POWX0460

1 APPLIANCE

The sander is used to sand and buff wood, plastic and similar materials. It is very important to use the correct sandpaper!!!! It is not designed for commercial use.

WARNING! Read this manual carefully before using the machine, for your own safety. Your power tool should only be passed on with these instructions.

2 DESCRIPTION

1. Front cover
2. Auxiliary handle
3. Speed control dial
4. Lock-on button
5. Main handle
6. ON/OFF switch
7. Connector for dust collection box
8. Adjusting screw
9. Dust collection box
10. Locking lever for auxiliary handle
11. Sanding Belt
12. Locking lever

3 PACKAGE CONTENT LIST

- Remove all packing materials
- Remove remaining packaging and transit supports (if existing)
- Check the completeness of the packing content
- Check the appliance, the power cord, the power plug and all accessories for transportation damages.
- Keep the packaging materials as far as possible till the end of the warranty period. Dispose it into your local waste disposal system afterwards.

WARNING Packing materials are no toys! Children must not play with plastic bags! Danger of suffocation!

3 pcs sanding belt grain 60/80/120
1 dust box with micro filter

When parts are missing or damaged, please contact your dealer.

4 SYMBOLS

In this manual and/or on the machine the following symbols are used:

	Denotes risk of personal injury or damage to the tool.		Wear a mask In dusty conditions
	In accordance with essential requirements of the European directive(s)		Read manual before use
	"Class II - The machine is double insulated; Earthing wire is therefore not necessary		Wear eye protection

5 GENERAL POWER TOOL SAFETY WARNINGS

Read all safety warnings and all instructions. Failure to follow all warnings and instructions may result in electric shock, fire and/or serious injury. Save all warnings and instructions for future reference. The term "power tool" in the warnings refers to your mains operated (corded) power tool or battery operated (cordless) power tool.

5.1 Work area

- Keep work area clean and well lit. Cluttered and dark areas invite accidents.
- Do not operate power tools in explosive atmospheres, such as in the presence of flammable liquids, gases or dust. Power tools create sparks which may ignite the dust or fumes.
- Keep children and bystanders away while operating a power tool. Distractions can cause you to lose control.

5.2 Electrical safety

Always check that the power supply corresponds to the voltage on the rating plate.

- Power tool plugs must match the outlet. Never modify the plug in any way. Do not use any adapter plugs with earthed (grounded) power tools. Unmodified plugs and matching outlets will reduce risk of electric shock.
- Avoid body contact with earthed or grounded surfaces such as pipes, radiators, ranges and refrigerators. There is an increased risk of electric shock if your body is earthed or grounded.
- Do not expose power tools to rain or wet conditions. Water entering a power tool will increase the risk of electric shock.
- Do not abuse the cord. Never use the cord for carrying, pulling or unplugging the power tool. Keep cord away from heat, oil, sharp edges or moving parts. Damaged or entangled cords increase the risk of electric shock.
- When operating a power tool outdoors, use an extension cord suitable for outdoor use. Use of a cord suitable for outdoor use reduces the risk of electric shock.
- If operating a power tool in a damp location is unavoidable, use a residual current device (RCD) protected supply. Use of an RCD reduces the risk of electric shock.

5.3 Personal safety

- Stay alert, watch what you are doing and use common sense when operating a power tool. Do not use a power tool while you are tired or under the influence of drugs, alcohol or medication. A moment of inattention while operating power tools may result in serious personal injury.
- Use safety equipment. Always wear eye protection. Safety equipment such as dust mask, non-skid safety shoes, hard hat, or hearing protection used whenever conditions require will reduce personal injuries.
- Avoid accidental starting. Ensure the switch is in the off position before plugging in. Carrying power tools with your finger on the switch or plugging in power tools that have the switch on invites accidents.
- Remove any adjusting key or wrench before turning the power tool on. A wrench or a key left attached to a rotating part of the power tool may result in personal injury.
- Do not overreach. Keep proper footing and balance at all times. This enables better control of the power tool in unexpected situations.
- Dress properly. Do not wear loose clothing or jewelry. Keep your hair, clothing and gloves away from moving parts. Loose clothes, jewelry or long hair can be caught in moving parts.

- If devices are provided for the connection of dust extraction and collection facilities, ensure these are connected and properly used. Use of these devices can reduce dust related hazards.

5.4 Power tool use and care

- Do not force the power tool. Use the correct power tool for your application. The correct power tool will do the job better and safer at the rate for which it was designed.
- Do not use the power tool if the switch does not turn it on and off. Any power tool that cannot be controlled with the switch is dangerous and must be repaired.
- Disconnect the plug from the power source before making any adjustments, changing accessories, or storing power tools. Such preventive safety measures reduce the risk of starting the power tool accidentally.
- Store idle power tools out of the reach of children and do not allow persons unfamiliar with the power tool or these instructions to operate the power tool. Power tools are dangerous in the hands of untrained users.
- Maintain power tools. Check for misalignment or sticking of moving parts, breakage of parts and any other condition that may affect the power tool's operation. If damaged, have the power tool repaired before use. Many accidents are caused by poorly maintained power tools.
- Keep cutting tools sharp and clean. Properly maintained cutting tools with sharp cutting edges are less likely to stick and are easier to control.
- Use the power tool, accessories and tool bits etc., in accordance with these instructions and in the manner intended for the particular type of power tool, taking into account the working conditions and the work to be performed. Use of the power tool for operations different from intended could lead to a hazardous situation.

5.5 Service

- Have your power tool serviced by a qualified repair person using only identical replacement parts. This will ensure that the safety of the power tool is maintained.

6 ADDITIONAL SAFETYHINTS FOR BELT SANDERS

Always wear safetygoggles and a dustmask during your work with the sander.

Observe the applicable regulations when sanding painted surfaces.
Take special care when sanding lead based paint:

- All persons entering the work area must wear a mask specially designed for protection against lead paint dust and fumes.
- Children and pregnant women must not enter the work area.
- Do not eat, drink or smoke in the work area.
- Whenever possible, use a vacuum extractor for dust collection.
- Remove dust and other waste matter in an environmentally safe way.
- Always secure the work piece by clamps or else to avoid slipping away.
- Do not leave the tool running. Operate the tool only when handheld.
- Ventilate your work area adequately when you perform sanding operations.
- Be sure that there are no cracks or breakage in the belt before use. Cracks or breakage may cause a personal injury.

Never use the machine for sanding magnesium workpieces.

7 OPERATION

Do not sand plaster surfaces, (WARNING: In this case your guarantee becomes void) this may clog the motor (brushes, ball bearings, ..).

7.1 Switching Onoff

- To switch the tool on, press the on/off switch.
- To switch the tool off, release the on/off switch.

7.2 Continuous operation / ON/OFF lock button

to switch on :

- Hold the on/off switch pressed
- Press the lock button
- release the on/off switch

to switch off :

press the on/off switch once to release the lockon button

7.3 Speed adjusting dial

Your POW X0460 is equipped with a variable speed selector .
You can turn the speed selector switch from 1 to 6 to set the desired belt speed.

7.4 Mounting a sanding belt

- Pull out the locking lever in the side of the belt sander to loosen the sanding belt
- Take a sanding belt of the required grain size and place it on the rollers. Make sure that the arrow on the inside of the sanding belt points in the same direction as the arrow on the machine.
- Make sure that the sanding belt is straight and centered on the rollers.
- Push the clamping lever back.
- Switch the machine on to let the sanding belt run. With the machine switched on, turn the adjusting screw until the sanding belt keeps running straight.

The sanding belt must be fitted firmly on the sanding pad and should not come loose.

7.5 Collecting the dust

dust box :

Push and slide the dust collection box into the connector for dust collection. Make sure the grooves on the right and left of the connector are into place and it is secured before starting the operation..

7.6 Auxiliary handle position adjustment

Pull out the lock on the right of the handle and rotate in desired position. Put the lock back in place by pushing towards handle.

8 CLEANING AND MAINTENANCE

Attention !Before performing any work on the equipment, pull the power plug.

8.1 Cleaning

- Keep the ventilation slots of the machine clean to prevent overheating of the engine.
- Regularly clean the machine housing with a soft cloth, preferably after each use.
- Keep the ventilation slots free from dust and dirt.
- If the dirt does not come off use a soft cloth moistened with soapy water.

Never use solvents such as petrol, alcohol, ammonia water, etc. These solvents may damage the plastic parts.

9 TECHNICAL DATA

Mains voltage /frequency	230-240V/ 50Hz
Power rating	950W
Variable speed	0-380 m/min
belt size	533 x 76mm
Sanding surface	170 x 75 mm
Weight	6 kg

10 NOISE

Noise emission values measured according to relevant standard. (K=3)

Acoustic pressure level LpA	90 dB(A)
Acoustic power level LwA	101 dB(A)

ATTENTION! Wear hearing protection when sound pressure is over 85 dB(A).

aw (Vibration)	Max 5.1 m/s²	K = 1,5 m/s²

wear suitable eye, respiration, hand & hearing protection when working

11 SERVICE DEPARTMENT

- Damaged switches must be replaced by our after-sales service department.
- If the connecting cable (or mains plug) is damaged, it must be replaced by a particular connecting cable which is available from our service department. Replacement of the connecting cable must only be carried out by our service department (see last page) or by a qualified person (qualified electrician).

12 STORAGE

- Thoroughly clean the whole machine and its accessories.
- Store it out of the reach of children, in a stable and secure position, in a cool and dry place, avoid too high and too low temperatures.
- Protect it from exposure to direct sunlight. Keep it in the dark, if possible.
- Don't keep it in plastic bags to avoid humidity build-up.

13 WARRANTY

- This product is warranted for a 36-month period effective from the date of purchase by the first user.
- This warranty covers all material or production flaws excluding : batteries, chargers, defective parts subject to normal wear & tear such as bearings, brushes, cables, and plugs, or accessories such as drills, drill bits, saw blades, etc. ; damage or defects resulting from maltreatment, accidents or alterations; nor the cost of transportation.
- Damage and/or defects resulting from inappropriate use also do not fall under the warranty provisions.
- We also disclaim all liability for any bodily injury resulting from inappropriate use of the tool.
- Repairs may only be carried out by an authorised customer service centre for Powerplus tools.
- You can always obtain more information at the number 00 32 3 292 92 90.
- Any transportation costs shall always be borne by the customer, unless agreed otherwise in writing.
- At the same time, no claim can be made on the warranty if the damage of the device is the result of negligent maintenance or overload.
- Definitely excluded from the warranty is damage resulting from fluid permeation, excessive dust penetration, intentional damage (on purpose or by gross carelessness), inappropriate usage (use for purposes for which the device is not suitable), incompetent usage (e.g. not following the instructions given in the manual), inexpert assembly, lightning strike, erroneus net voltage. This list is not exhaustive.
- Acceptance of claims under warranty can never lead to the prolongation of the warranty period nor commencement of a new warranty period in case of a device replacement.

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- Devices or parts which are replaced under the warranty therefore remain the property of Varo NV.
- We reserve the right to reject a claim whenever the purchase cannot be verified or when it is clear that the product has not been properly maintained. (Clean ventilation slots, carbon brushes serviced regularly, etc.).
- Your purchase receipt must be kept as proof of date of purchase.
- Your appliance must be returned undismantled to your dealer in an acceptably clean state, (in its original blow-molded case if applicable to the unit), accompanied by proof of purchase.

14 ENVIRONMENT

Should your appliance need replacement after extended use, do not discard it with the household rubbish but dispose of it in an environmentally safe way.
Waste produced by electrical machine items should not be handled like normal household rubbish. Please recycle where recycle facilities exist. Check with your Local Authority or retailer for recycling advice.

15 DECLARATION OF CONFORMITY

CE

VARO N.V. - Joseph Van Instraat 9 - BE2500 Lier - BELGIUM, declares that,
Product: Belt Sander
trade mark: POWERplus
model: POWX0460

is in conformity with the essential requirements and other relevant provisions of the applicable European Directives, based on the application of European harmonized standards. Any unauthorized modification of the apparatus voids this declaration.

European Directives (including, if applicable, their amendments up to the date of signature);
2011/65/EU
2006/42/EC
2004/108/EC

European harmonized standards (including, if applicable, their amendments up to the date of signature);
EN60745-1 : 2009
EN60745-2-4 : 2009
EN55014-1 : 2006
EN55014-2 : 1997
EN61000-3-2 : 2006
EN61000-3-3 : 2008

Keeper of the Technical Documentation : Philippe Vankerkhove, VARO – Vic. Van Rompuy N.V.

The undersigned acts on behalf of the company CEO,

Philippe Vankerkhove
Regulatory Affairs – Compliance Manager
24/06/13

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